



ZEDmod is the solution for complex leak testing and functional testing. The modular structure allows the use of up to 4 ZEDcores. In addition, ZEDmod can also be used to control external measuring circuits such as the ZEDsatellite. This allows parallel testing on up to 8 channels. The measurement results are displayed on a 17" capacitive display.

TYPICAL APPLICATIONS

- + Automotive: Complete engines, cylinder heads, transmission, heat exchangers, control electronics, batteries, pipes, valves, fuel cells, pumps, etc.
- + Medical technology: catheters, dialysis filters/boxes, flushing systems, tubing systems, secretion containers, syringes, respirator devices, etc.
- + Packaging / cosmetics: dosing pumps, plastic bottles, cartridges, etc.
- + Domestic appliances: water diverters, water pumps, gas valves / fittings, stoves, compressors, etc.
- + General industry: cylinders, safety / check valves, couplings, grippers, ball valves, seals, etc.

Accessories (optional):

- + Test leak
- + Leak calibrator
- + Data matrix scanner

MEASUREMENT METHODS

RD Relative pressure (optional: 2-channel)

RD/GP Relative pressure with bell testing RD/iDF Relative pressure with indirect flow

RD/DF Relative pressure with flow

DD Differential pressure

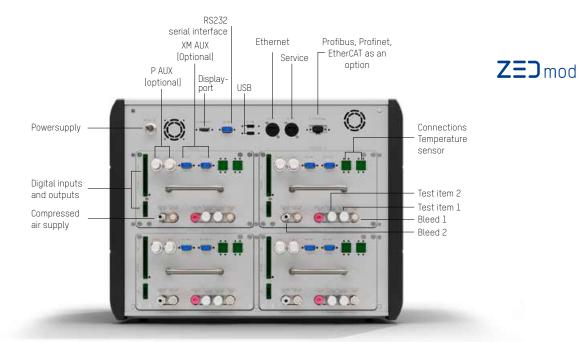
DD/GP Differential pressure with bell test

SD Dynamic pressure

MF Mass flow

(for available pressure ranges, see technical data)





Product features:

Control unit: PC-based control with powerful multi-core CPU and Windows 10 IoT Enterprise

Slots for up to 4 ZEDcore measuring modules

17" TFT color display with capacitive touchscreen

Graphical representation of the measurement process per channel

Data storage > 1,000,000 test results

> 1,000 freely configurable test programs

Self-test function

Statistics function

Automatic test pressure monitoring

Electronic pressure regulator

Leak simulation connection for connecting a test leak or leak calibrator

Sequential tests / parallel test

Automatic volume determination with a reference leak

Control of ZEDsatellite

Control options:

PROFIBUS/PROFINET/ETHERCAT*

Ethernet (Modbus, WebAPI, OPC-UA)

RS232 (Modbus, barcode control)

Interfaces:

Display port for connecting an external monitor

USB and Ethernet interface: e.g. for data export to CSV, XML

RS232 interface: e. g. for the leak calibrator **Dimensions (HxWxD):** $385 \times 498 \times 468$ mm

Weight: 24.9 kg (without measuring circuits)

Power supply: 230 VAC, internal 24 VDC (+10 / -5%) 6.7A

Test medium ZEDcore: Compressed air

[oil and anhydrous according to ISO 8573-1 class 3] Media/ambient temperature: 50 ... 104° F / 10 ... 40 $^{\circ}$ C

Rated power: 25 ... 100 W

*optional

Technical specifications:	ZEDcore Relative pressure	ZEDcore Differential pressure	ZEDcore Dynamic pressure	ZEDcore Mass flow	ZEDcore Flow
Test pressure range (several gradations possible)	Negative pressure* -0.9 bar - 0verpressure 20 bar**		0 6 bar**	Negative pressure* -0.9 bar - Overpressure 16 bar**	
Test pressure accuracy	1.0% v. E.	1.0 % v. E.	1.0% v. E.	1.0% v. E.	
Measuring range	like test pressure range	-100 100 mbar	10,000 450,000 ccm/min ml/min	-50 50 or -250 250 ccm/min ml/min	up to 250,000 ccm/ min ml/min
Measurement resolution			0.5 ppm v. E.		
Smallest measurable pressurechange (type-specific)	0.5 Pa (1 bar) 4 Pa (20 bar)	0.1 Pa	0.1 Pa (50 mbar) 1.5 Pa (6 bar)		
Measurement accuracy (leak rate)	depending on the test setup		depending on the test setup	Typically 5% v. M. not less than 0.5% v. E.	
Repeatability	depending on the test setup		depending on the test setup	< 0.5% v.M. not less than 0.05% v.E. (depending on the test setup)	

Further accuracies, test pressures, control options, customer-specific protocols for higher-level data acquisition and evaluation systems on request.

^{*} Depending on the source of negative pressure